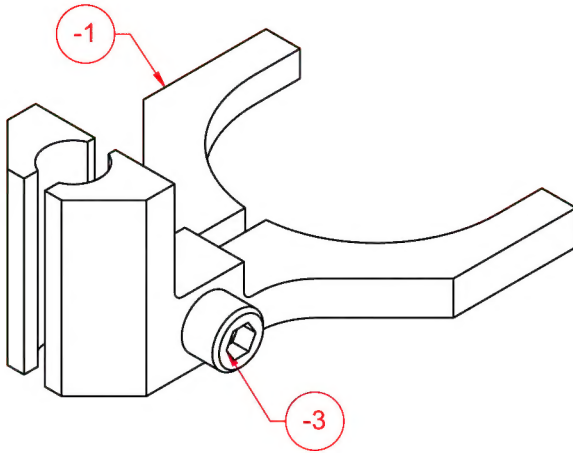


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



NOTES

1. RBT400244 REPLACES BELL TOOL No. 412-240-012-101.
2. TEST PIECE RC 36.

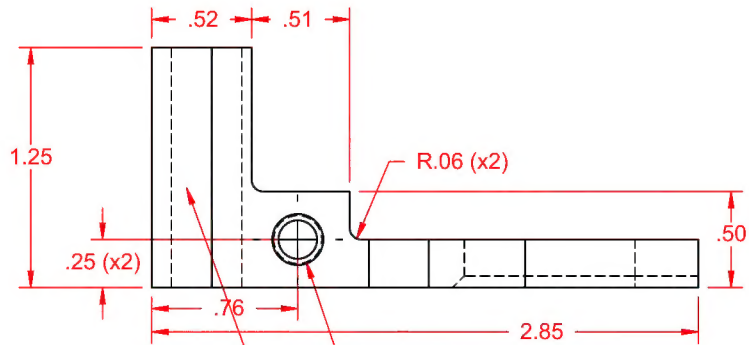
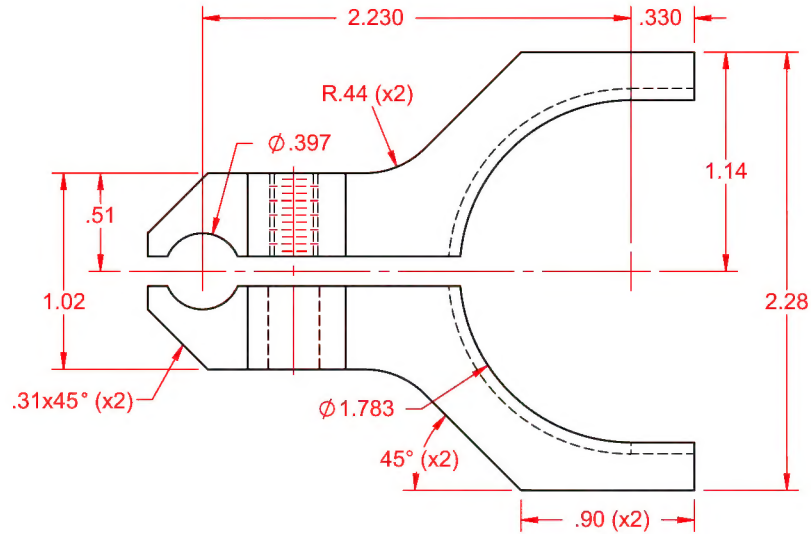
 **RED BARN MACHINE**

TITLE	
CLAMP	
DWG NO.	REV
RBT400244	-
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC
.XXX ± .005	.X ± .1mm
.XX ± .01	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	DATE
NTS	8-31-10
SHEET	
1 of 2	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	CLAMP	4140	1-1/4 x 2-3/8 x 3	2
			-3	1	SOCKET HEAD CAP SCREW	PLATED STEEL	1/4-20 UNC x 1 MCMaster-CARR #92562A271	1
			-	-		-	-	-
			-	-		-	-	-
			-	-		-	-	-
			-	-		-	-	-
			-	-		-	-	-
	ASSY #							

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	--	-	-	-

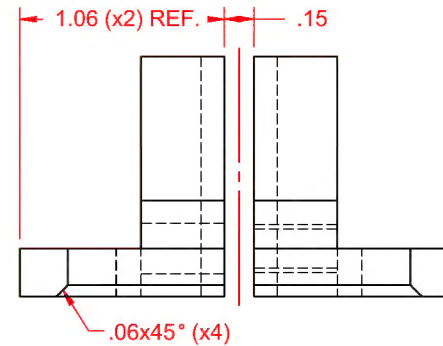


ENGRAVE TOOL No.,
1/8 LETTERS. ON BOTH
CHAMFERS.

1/4-20 UNC thru
C-bore Ø.266
DEPTH .48

-1

CLAMP
HEAT TREAT 36-40
CAD PLATE YELLOW
QQ-P-416F, TYPE II, CLASS II



RED BARN MACHINE			
TITLE CLAMP; PARTS			
DWG NO. RBT400244-1			REV -
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS	METRIC	HEAT TREAT SEE PART	
.XXX ± .005	.X ± .1mm	FINISH SPEC SEE PART	
.XX ± .01	FRACTIONS ± 1/32	USED ON MODEL	
.X ± .1	ANGLES ± 5°	BELL 412	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1 : 1	DATE 8-31-10	SHEET 2 of 2	